




**Crystalline Silica
Sampling and Analysis**



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Silica Sampling

Materials Needed

Filter Cassette – 37 MM, 5u PVC filter-Preweighted




2 or 3 Piece




Silica Sampling

Materials Needed

Air Flow



OUTLET side of air sampling cassette
(this side is where the tubing attaches to the cassette,
the other end of the tubing attaches to the pump inlet)



SPOKE-WHEEL PATTERN

Silica Sampling
Materials Needed

- Personal Calibrated Sampling Pump

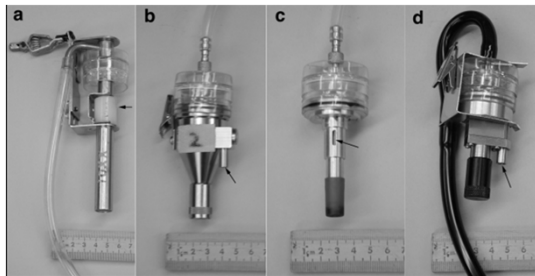


Silica Sampling
Materials Needed

SIZE SELECTIVE DEVICE –

- A cyclone is a size-selective device used to separate respirable and nonrespirable-sized particles from the air. The cyclone has the following parts: A vortex finder that brings the dust-laden air in at an angle and spins it.
- A cyclone body where respirable and non-respirable dust particles are separated.
- A grit pot that collects the separated nonrespirable particles.

Cyclones



Cyclones

Type of Cyclone (L/min.)	Flow Rate
• 10 mm Dorr-Oliver nylon cyclone	1.7
• SKC aluminum cyclone	2.5
• Higgins-Dewell cyclone	2.2
• GK 2.69 cyclone	4.2

Alternative Size Selective Devices

- **Respirable PPIs**
— Disposable
- 2, 4, and 8 LPM



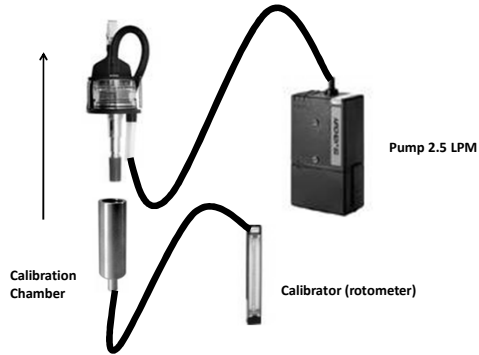
Setting up the Sampling Train



Setting up the Sampling Train



SKC Cyclone Calibration



CHAIN OF CUSTODY

SGS		<input type="checkbox"/> SGS <input type="checkbox"/> SGS <input type="checkbox"/> SGS	Sample No. _____ Date Received By _____ Place No. _____ Date Sampled _____ Material _____ Method _____ Lab No. _____	Sample No. _____ Date Received By _____ Place No. _____ Date Sampled _____ Material _____ Method _____ Lab No. _____
Method No. _____ Revision _____ Date _____ Lab _____ Method _____ Lab No. _____	Method No. _____ Revision _____ Date _____ Lab _____ Method _____ Lab No. _____	Method No. _____ Revision _____ Date _____ Lab _____ Method _____ Lab No. _____	Method No. _____ Revision _____ Date _____ Lab _____ Method _____ Lab No. _____	Method No. _____ Revision _____ Date _____ Lab _____ Method _____ Lab No. _____
Declaration of Compliance: I declare that the information provided in this form is true and correct to the best of my knowledge.				
Name _____ Title _____ Signature _____	Name _____ Title _____ Signature _____	Name _____ Title _____ Signature _____	Name _____ Title _____ Signature _____	Name _____ Title _____ Signature _____

SILICA SAMPLING METHODS

- Two Step Process
 - 1) Gravimetric (weighing)
 - Total Mass Collected on the Filter
 - 2) X-Ray Diffraction
 - Measures how much of the mass collected is Crystalline Silica

Crystalline Silica Analysis

- Gravimetric – NIOSH 0600
- Filters conditioned at Standard Temperature and Humidity (20 °C ± 1 °C and 50% ± 5% RH)
- Samples Taken on Filter using a cyclone
- Filters Re-conditioned for at least 2 Hours
- Weighed on Microbalance
- Detection Limit is 100 micrograms (ug)

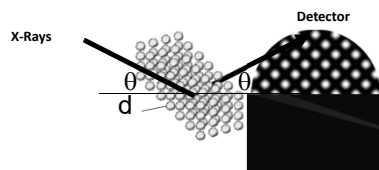
Crystalline Silica Analysis

- X-Ray Diffraction – NIOSH 7500/ OSHA ID-142



Crystalline Silica Analysis

- Measures the three angles occurring from the x-rays bouncing off of the crystalline silica
- Amorphous silica not measured as there is no crystalline structure



What if It's not a Full Shift Sample?

• $TWA = \frac{\sum (\text{conc1}) * (\text{time1}) + (\text{conc 2}) * (\text{time2}) + \dots + (\text{conc x}) * (\text{time x})}{\text{Total time (should be 480 minutes)}}$

Several Possibilities:

- 1) Combination of Sample adds up to full shift – Calculate TWA using formula above
- 2) Combination of Samples do not add up to full shift (partial sample).
 - a) Employee only did job part of shift = $TWA = \frac{\text{Conc.} * \text{Time sampled}}{480}$
 - b) Employee did job continuously, but only partial shift sample
 - Assume constant exposure and that measured concentration = TWA
 - Not a good choice as how can you prove exposure was constant?
